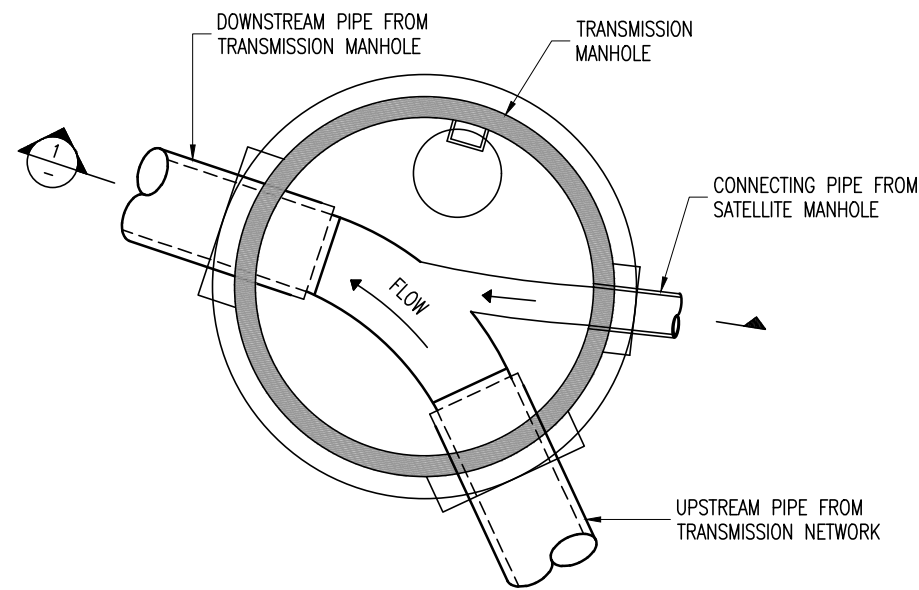
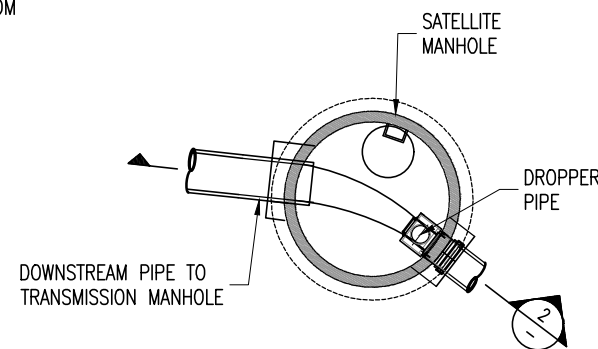


DRAWING INDEX: WASTEWATER MANHOLE DRAWING SET FOR PIPELINES 375mm and GREATER

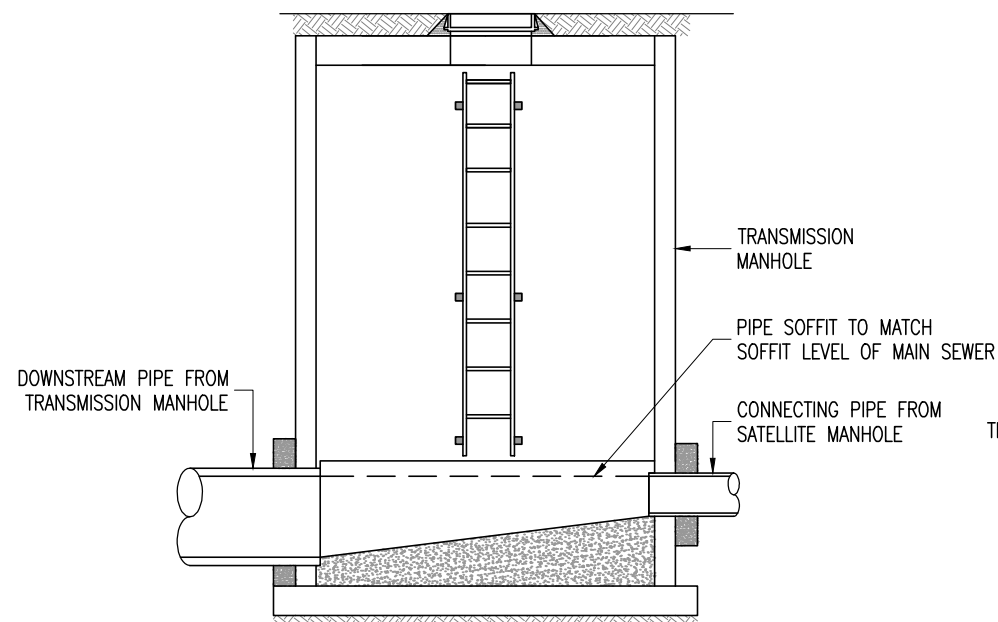
DRAWING NO.	REVISION	DRAWING TITLE
2000244.002	B	STANDARD WASTEWATER MANHOLE SATELITE MANHOLE CONNECTION TO TRANSMISSION NETWORK
2000244.009	B	STANDARD WASTEWATER LAMPHOLE FRAME AND COVER CASTING DETAIL
2000244.011	B	STANDARD WASTEWATER CIRCULAR MANHOLE FOR LINES 375 NB TO 900 NB GEOMETRY AND DESIGN NOTES
2000244.012	E	STANDARD WASTEWATER CIRCULAR MANHOLE FOR LINES 375 NB TO 900 NB DIMENSIONS FOR CONSTRUCTION
2000244.013	H	STANDARD WASTEWATER CIRCULAR MANHOLE FOR LINES 375 NB TO 900 NB REINFORCEMENT
2000244.014	C	STANDARD WASTEWATER CIRCULAR MANHOLE FOR LINES 375 NB TO 900 NB DETAIL OF PIPE CONNECTION INTERNAL DROP EXTERNAL DROP CONNECTION
2000244.025	A	STANDARD WASTEWATER CIRCULAR MANHOLE POLYETHYLENE PIPE DN355 TO DN1000 GEOMETRY AND DESIGN CALCULATIONS
2000244.026	A	STANDARD WASTEWATER CIRCULAR MANHOLE POLYETHYLENE PIPE DN355 TO DN1000 MANHOLE BASE DIMENSIONS
2000244.027	A	STANDARD WASTEWATER CIRCULAR MANHOLES POLYETHYLENE PIPE DN355 TO DN1000 REINFORCING AND STEELWORK
2000244.036	A	STANDARD WASTEWATER CIRCULAR MANHOLES FOR POLYETHYLENE PIPES DN355 TO DN1000 PLAN VIEW OF BRANCH PIPE CONNECTIONS WITH INTERNAL P.E. DROPPERS
2000244.037	A	STANDARD WASTEWATER CIRCULAR MANHOLES FOR POLYETHYLENE PIPES DN355 TO DN1000 SECTIONS OF BRANCH PIPE CONNECTIONS WITH INTERNAL P.E. DROPPERS
2000244.038	A	STANDARD WASTEWATER CIRCULAR MANHOLES FOR POLYETHYLENE PIPES DN355 TO DN1000 P.E. CONNECTION & INTERNAL DROPPERS FOR HUMES TITAN PIPELINES
2000244.039	A	STANDARD WASTEWATER CIRCULAR MANHOLES FOR POLYETHYLENE PIPES DN355 TO DN1000 P.E. CONNECTION & INTERNAL DROPPERS FOR HYNDES PIPELINES
2000244.040	A	STANDARD WASTEWATER CIRCULAR MANHOLES FOR POLYETHYLENE PIPES DN355 TO DN1000 P.E. CONNECTIONS & INTERNAL DROPPERS FOR A.M.B.D. THICK WALL PIPELINES
2000244.041	A	STANDARD WASTEWATER CIRCULAR MANHOLES FOR POLYETHYLENE PIPES DN355 TO DN1000 END CAP SEATS AND RESTRAINTS DETAILS



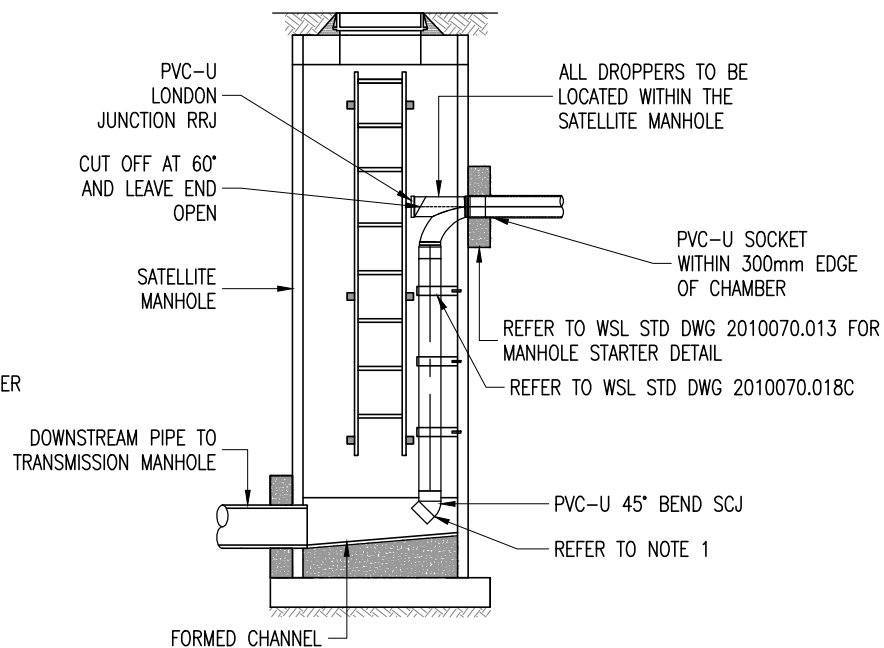
ON GRADE CONNECTION - PLAN



DROPPER CONNECTION - PLAN



SECTION THROUGH TRANSMISSION MANHOLE 1



SECTION THROUGH DROPPER CONNECTION 2

NOTES

NEW SEWERS

- 1) INCOMING ON-GRADE AND SHORT DROP CONNECTIONS TO WATERCARE SATELLITE MANHOLES WHERE THE DOWNSTREAM PIPE IS LESS THAN 750mm DIA. SHALL BE CONSTRUCTED WITH SOFFITS MATCHING OR HIGHER THAN THE MAIN OUTLET PIPE SOFFIT. WHERE THE OUTLET PIPE IS GREATER THAN 750MM DIA, THE CONNECTION IS TO BE D/4 ABOVE THE INVERT OF THE BENCHING.
- 2) INCOMING SEWER TO BE ANGLED AT 45° DOWNSTREAM UNLESS INDICATED OTHERWISE ON THE MANHOLE SCHEDULE.
- 3) ALL CONNECTIONS UTILISING A BEND INTO THE MAIN CHANNEL SHALL BE PROVIDED WITH RODDING ACCESS AT GROUND LEVEL.
- 4) CONNECTIONS WHICH DROP MORE THAN 1500mm SHALL INCORPORATE A SS 316 DROP PLATE.

EXISTING SEWERS

- 5) NOTES FOR NEW SEWERS APPLY EXCEPT FOR THE FOLLOWING:
- 6) THE INVERT OF THE CHANNEL DISCHARGING INTO THE MAIN FLOW MAY BE ADJUSTED TO MINIMISE UNDERWATER WORK.
- 7) CONCRETE SUPPORT TO BENDS, DROP PIPES AND RODDING ACCESS SHALL BE REINFORCED WITH D12 STAPLES EPOXIED 100mm MIN. INTO THE EXISTING MANHOLE WALL. STAPLES SPACED AT 600mm CENTRES.

MISCELLANEOUS

- 8) ALL DROPPERS ARE TO BE INSTALLED IN A SATELLITE MANHOLE PRIOR TO CONNECTION TO THE TRANSMISSION MANHOLE. INSTALLATION OF A DROPPER PIPE WITHIN A TRANSMISSION MANHOLE REQUIRES WSL APPROVAL.
- 9) SATELLITE MANHOLE SHALL BE SITUATED NOT LESS THAN 2m AND NOT MORE THAN 15m FROM THE TRANSMISSION MANHOLE
- 10) THE INCOMING SEWER, DROP PIPE AND RODDING EYE SHALL BE CONSIDERED AS PART OF THE LOCAL NETWORK SEWER.
- 11) WHERE THERE ARE MULTIPLE INCOMING DROPPER PIPES, THEY ARE TO BE ACCOMMODATED WITHIN A SINGLE SATELLITE MANHOLE WHERE POSSIBLE. APPROVAL FROM WSL IS REQUIRED WHERE THERE ARE MULTIPLE SATELLITE MANHOLES WITH DROPPERS ENTERING A SINGLE TRANSMISSION MANHOLE.
- 12) SATELLITE MANHOLES CAN BE CONSTRUCTED TO NETWORK STANDARDS. WHERE DROP CONNECTIONS ARE DEEPER THAN 5M, A SPECIFIC DESIGN MAY BE REQUIRED. THE DOWNSTREAM PIPE OF THE SATELLITE MANHOLE TO CONNECT TO THE TRANSMISSION MANHOLE ENTERING AT AN ANGLE < 90 DEGREES.

				DESIGNED	F. FAROOK	5-25
				DRAWN	F. FAROOK	5-25
B	05-25	DROPPER SCHEMATIC UPDATE	F.F.	P.H.	PRINCIPAL ENG.	W. STRYDOM
A	6-95	WSL PLAN FORM AND GENERAL CHANGES	I.M.M.			
ISSUE	DATE	AMENDMENT	BY	APPD.	BY	DATE

J. PIGGOT
OPERATIONS: HEAD OF WASTEWATER
A. DEUTSCHLE
PLANNING: HEAD OF WASTEWATER

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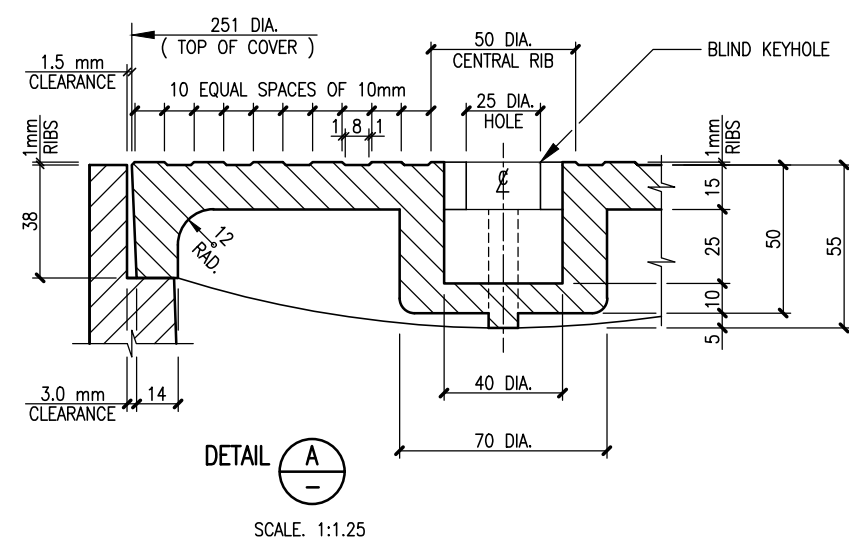
STANDARD WASTEWATER MANHOLES SATELLITE MANHOLE CONNECTION TO TRANSMISSION NETWORK

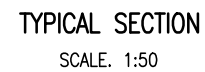
CAD FILE	2000244.002	DATE	23-05-25
ORIGINAL SCALE	A1	CONTRACT No.	
N.T.S			
DRAWING No.	2000244	ISSUE	B
	002		

SECTION THRU FRAME 
SCALE: 1:2.5

PLAN ON 220 DIA. LAMPHOLE FRAME
SCALE. 1:2.5

FIGURE - LAMPHOLE FRAME COVER
SCALE. N.T.S.

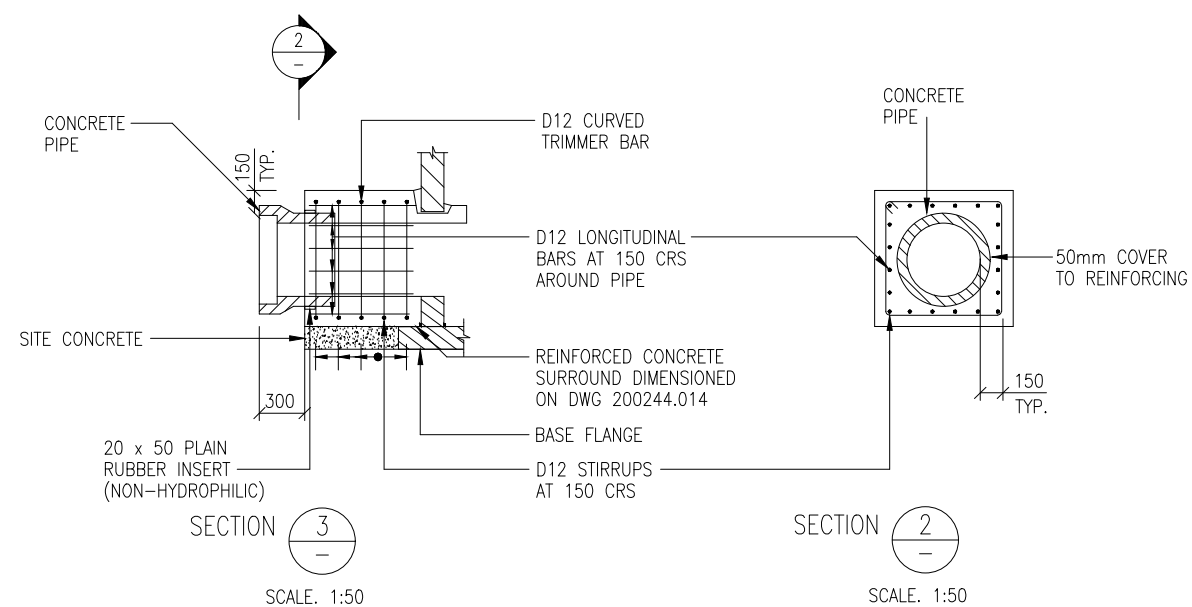
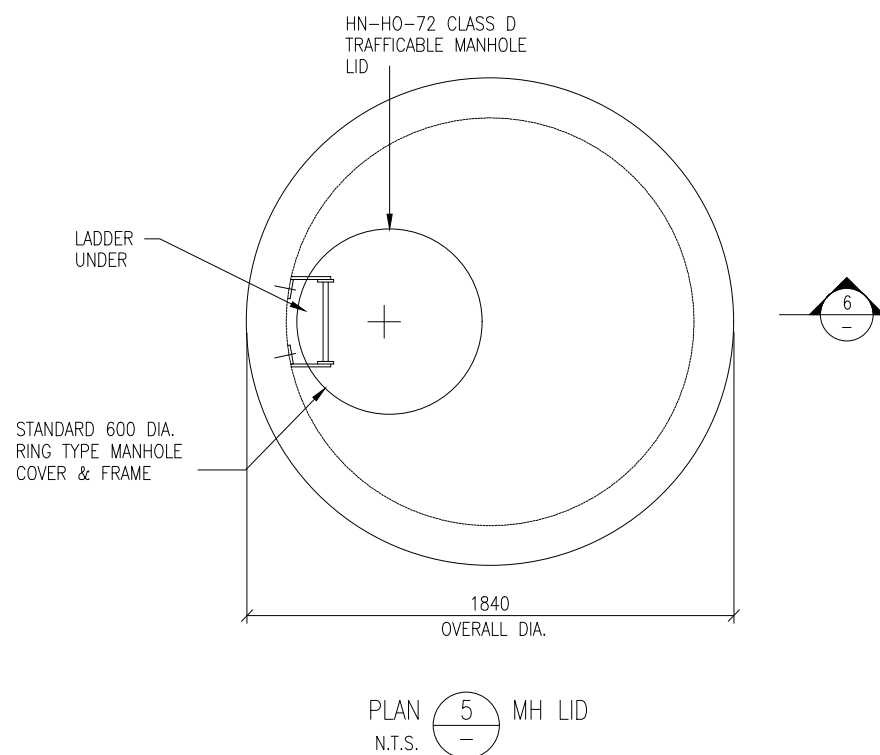
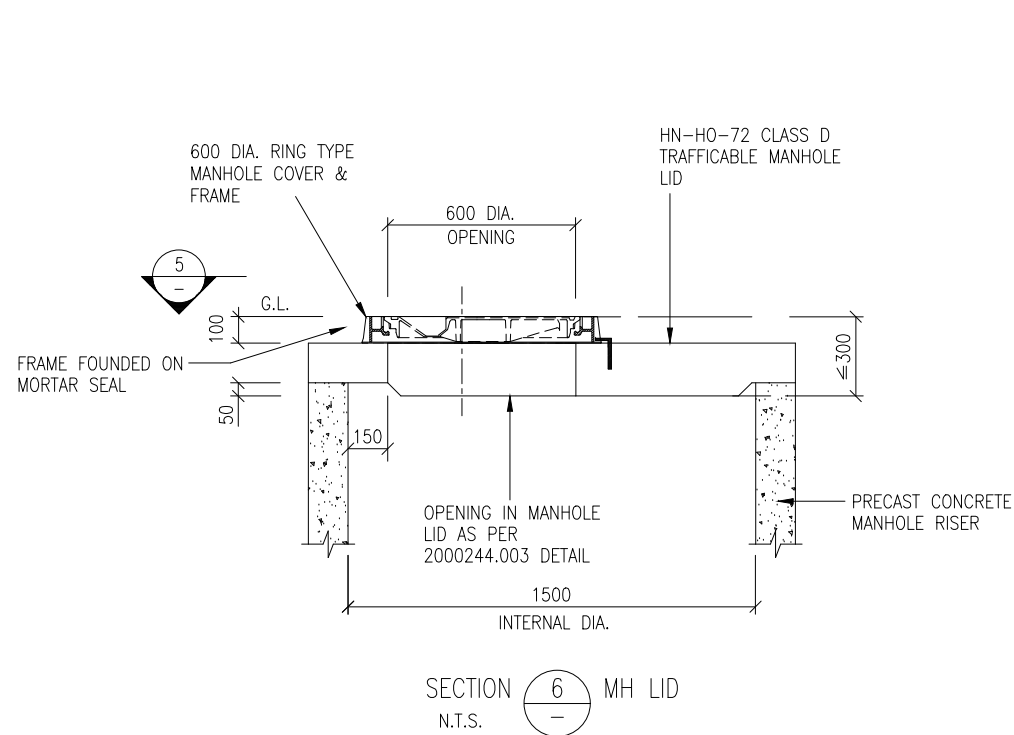




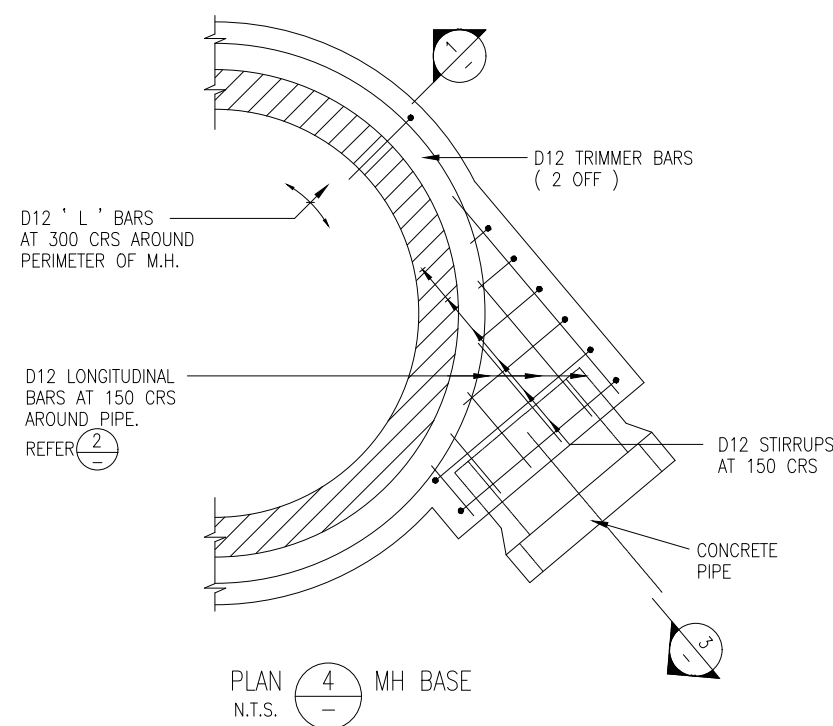
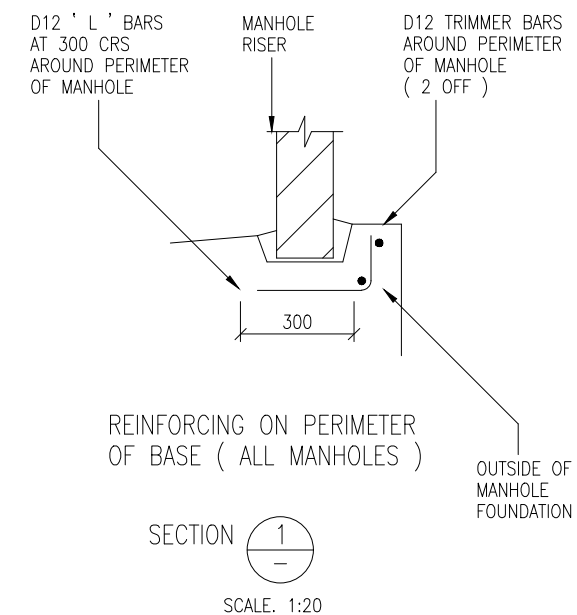
1. MINIMUM CURVE RADIUS = $3 \times D$
2. DIMENSIONS A, J AND C ARE DERIVED EMPIRICALLY TO GIVE REASONABLE PROPORTIONS. THEY MAY BE VARIED FOR SPECIFIC DESIGN
OTHER DIMENSIONS FOLLOW FROM GEOMETRY.
3. AS ANGLE OF DEFLECTION INCREASES, THE DESIGN PROCEDURE ADJUSTS THE RADIUS SO THE CURVE FITS BETWEEN TWO POINTS, DISTANCE $2 \times J$ APART (TYPE A1 MANHOLES)
4. JUNCTION MANHOLES, CHANGES OF PIPE SIZE ETC, SHOULD BE SPECIFICALLY DESIGNED AND DRAWN.
5. PRECAST MANHOLES CAN BE USED UP TO A DEPTH OF 10m. APPROVAL FROM WATERCARE IS REQUIRED FOR MANHOLES DEEPER THAN 10m. REFER TO WATERCARE MATERIAL SUPPLY STANDARD FOR ALL APPROVED PRECAST MANHOLES.

$A = (0.25B - 0.4D + 0.25B \times \tan \frac{\phi}{2})$ IS SUITABLE IN MOST CASES.

						DESIGNED	C. RODUFFE	11-01	J. PIGGOT	COPYRIGHT This drawing, the design and concept, remain the exclusive property of Watercare Services Limited and may not be used without approval. Copyright reserved.		STANDARD CIRCULAR WASTEWATER MANHOLES FOR LINES 375 N.B. TO 900 N.B.	GEOMETRY AND DESIGN NOTES	CAD FILE 2000244.011B		DATE 23-05-25	
						DES. CHECKED	D. McCANN	11-01						ORIGINAL SCALE A3		CONTRACT No.	
						DRAWN	L. A. COLLINGE	11-01						AS SHOWN		-	
						DWG. CHECKED	I. MOSES.	11-01									
B	05-25	REMOVAL OF TYPE A2 MANHOLE		F.F.	P.H.	PROJECT LEADER	C. RODUFFE	11-01	A. DEUTSCHLE					DRAWING No.		ISSUE	
A	11-09	MANHOLE LID DIMENSION RAISED		G.B.	B.M.	A.D. APPROVED	A. KENNARD	11-01						2000244			.011
ISSUE		DATE	AMENDMENT		BY	APPD.	BY		DATE								



CORBEL DETAIL



STEELWORK NOTES

1. ALL SHARP EDGES ON STEELWORK TO BE GROUND OFF.
2. ALL STEELWORK TO BE HOT DIPPED GALVANISED AFTER FABRICATION.
3. TOP RUNG TO BE AT FLOOR LEVEL WHEN STEPPING OFF FLOORS OR PLATFORMS.
4. PLEASE REFER DRAWING 2000244.024 FOR MANHOLE LADDER & STEP IRON DETAILS
5. ALL STEP IRONS, CAST IRON FRAMES AND COVERS WILL BE SUPPLIED BY WATERCARE SERVICES.

H	05-25	UPDATE TO TRAFFICABLE AND PRECAST LID	F.F.	P.H.	DESIGNED	C. RODIFFE	11-01
G	03-14	620Ø OPENING THROUGH R.C. MANHOLE LID	L.C.	C.H.	DES. CHECKED	D. McCANN	11-01
F	07-12	KORUM LID AND OPENING SIZES ADDED	I.M.	C.H.	DRAWN	L. A. COLLINGE	11-01
E	04-12	MANHOLE OPENING MOVED 75mm INWARD	I.M.	C.H.	DWG. CHECKED	I. MOSES.	11-01
D	11-09	REINF. NOTES REMOVED & MH LID DIMENSION	GB	B.M.	PROJECT LEADER	C. RODIFFE	11-01
C	02-06	FRAME FIXING DETAIL AMENDED	I.M.M.	I.W.	A.D. APPROVED	A. KENNARD	11-01
ISSUE	DATE	AMENDMENT	BY	APPD.	DATE	BY	DATE

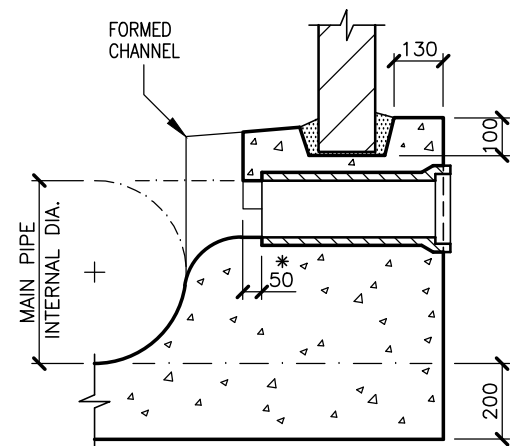
J. PIGGOT
OPERATIONS: HEAD OF WASTEWATER
A. DEUTSCHLE
PLANNING: HEAD OF WASTEWATER

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STANDARD CIRCULAR WASTEWATER MANHOLES
FOR LINES 375 N.B. TO 900 N.B.
REINFORCING AND STEELWORK FOR CONCRETE PIPES

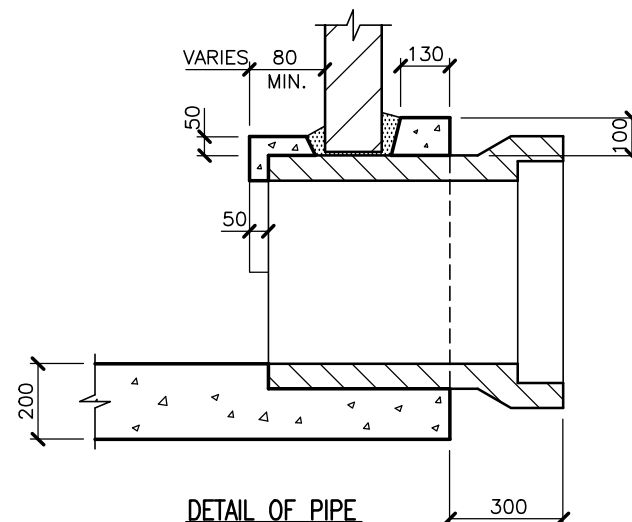
CAD FILE 2000244.013H	DATE 23-05-25
ORIGINAL SCALE A3	CONTRACT No.
AS SHOWN	-
DRAWING No. 2000244.013	ISSUE H



NETWORK CONNECTION FROM SATELLITE MANHOLE

* COVER TO END OF PIPE IS REQUIRED ONLY WHERE CUT REINFORCING IS EXPOSED.

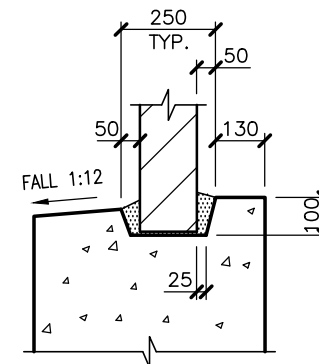
SCALE: 1:20



DETAIL OF PIPE CONNECTION

SCALE: 1:20

2
012

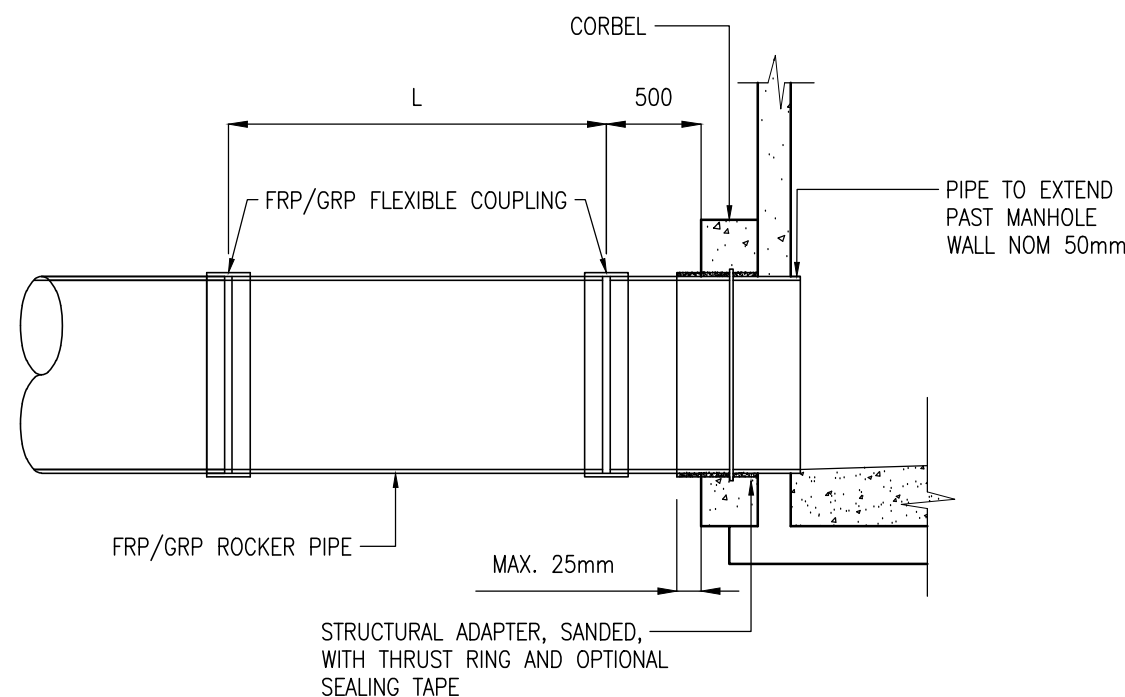


DETAIL OF RECESS FOR MANHOLE RISER

SCALE: 1:20

NOTES

1. MINIMUM 28 DAY STRENGTH FOR CONCRETE IN BASE, SHAFT AND LID TO BE 25MPa
2. ALL REINFORCEMENT TO BE GRADE 500E
3. MINIMUM COVER TO REINFORCEMENT TO BE 50mm ON UNDERSIDE OF ROOF, 40mm ELSEWHERE
4. SURFACE FINISH TO NZS 3114
INTERNAL SURFACES EXCEPT CHANNELS - F3 OR U3
CHANNELS - F4
SURFACE FINISHES TO BE ACHIEVED WITHOUT PLASTERING
5. MANHOLE BASE AND CHANNEL ARE TO BE CONSTRUCTED AS ONE UNIT
6. SECTIONS SHOWN ON THIS DRAWING DO NOT NECESSARILY SHOW THE TRUE THICKNESS OF THE MANHOLE RISER AND RECESS FOR IT.

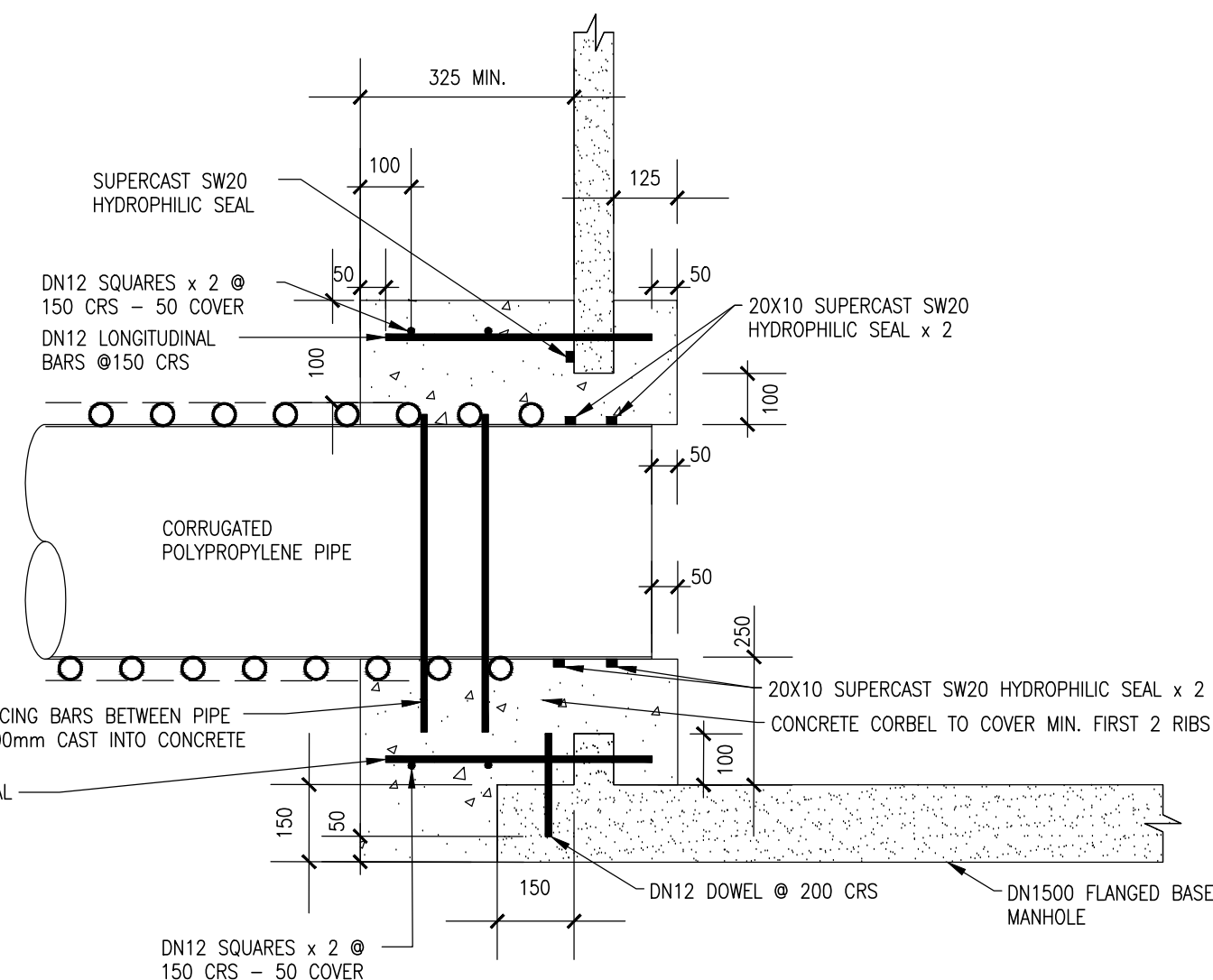


GRP & FRP PIPE CONNECTION

NOTES

1. ALL COUPLINGS SHALL BE INSTALLED AS PER MANUFACTURER'S INSTRUCTIONS, INCLUDING ALLOWABLE STATIC DEFLECTION AND END SEPARATION.

RECOMMENDED ROCKER PIPE LENGTH	
DN (mm)	LENGTH (mm)
300-450	500
450-900	1000
900-1400	2000
1400 - 3000	3000



CORRUGATED POLYPROPYLENE PIPE CONNECTION

SCALE: N.T.S

ISSUE	DATE	AMENDMENT	BY	APPD.	BY	DATE
C	05-25	ADDITION OF GRP/FRP PIPE DETAIL	F.F.	P.H.	DESIGNED	C. RODLIFFE 11-01
C	05-25	ADDITION OF CORRUGATED PP PIPE DETAIL	F.F.	P.H.	DES. CHECKED	D. McCANN 11-01
B	03-14	DROP PIPE NOTES ADDED	L.C.	C.H.	DRAWN	L. A. COLLINGE 11-01
A	11-09	MH LID DIMENSION. CONC/REINF NOTE ADDED	G.B.	B.M.	DWG. CHECKED	I. MOSES. 11-01
		GROUT ADDED AND CERAMIC PIPE OPTION			PROJECT LEADER	C. RODLIFFE 11-01
					A.D. APPROVED	A. KENNARD 11-01

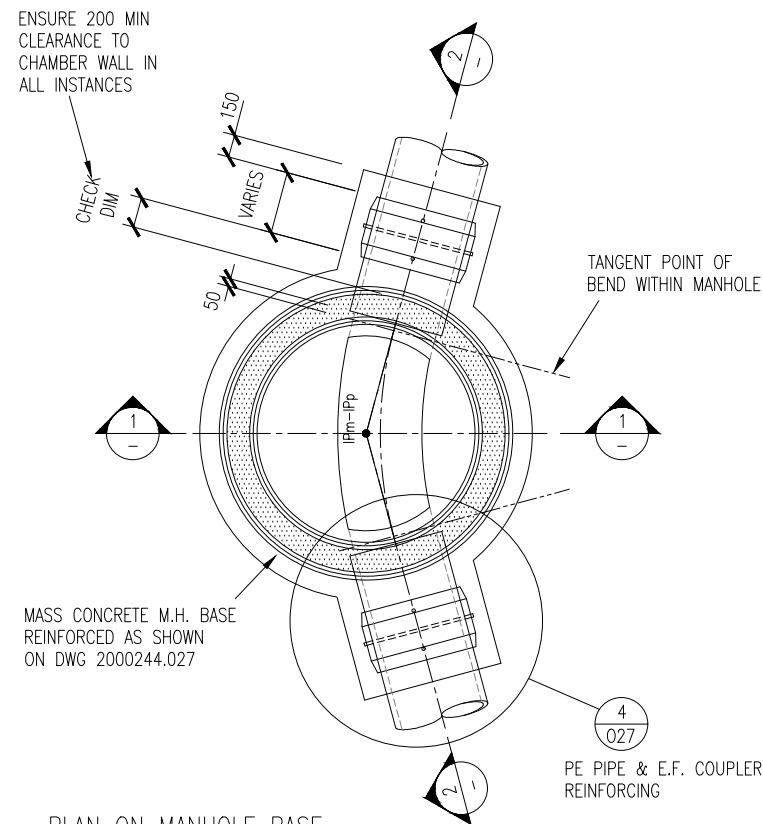
J. PIGGOT	OPERATIONS: HEAD OF WASTEWATER
A. DEUTSCHLE	PLANNING: HEAD OF WASTEWATER

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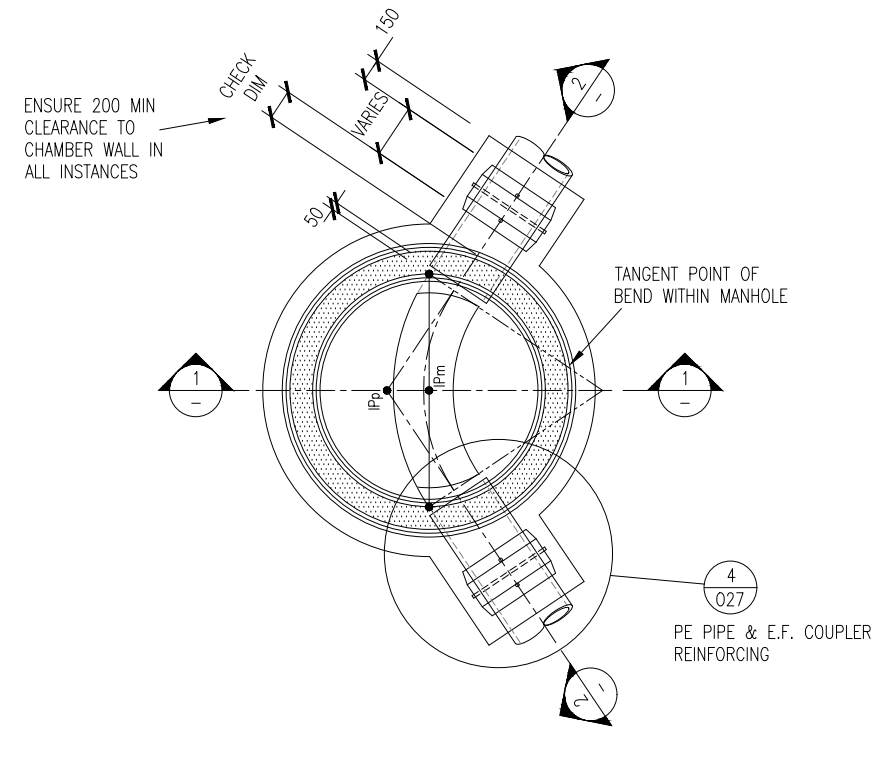
**STANDARD CIRCULAR WASTEWATER MANHOLES
DETAILS OF PIPE CONNECTIONS**

CAD FILE 2000244.014C	DATE 23-05-25
ORIGINAL SCALE A3 AS SHOWN	CONTRACT No. -
DRAWING No. 2000244	ISSUE C



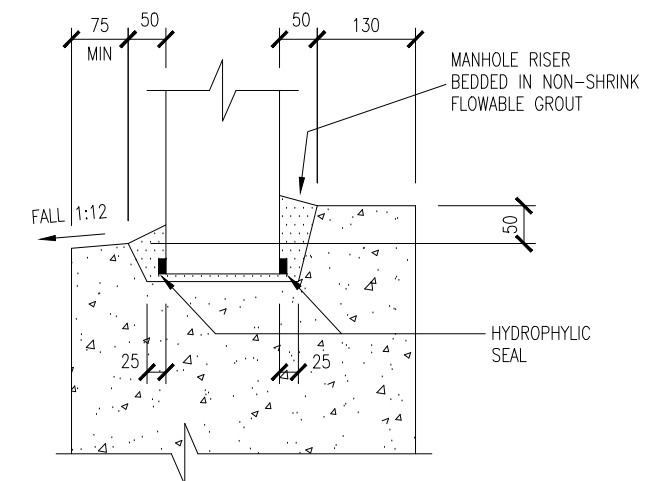
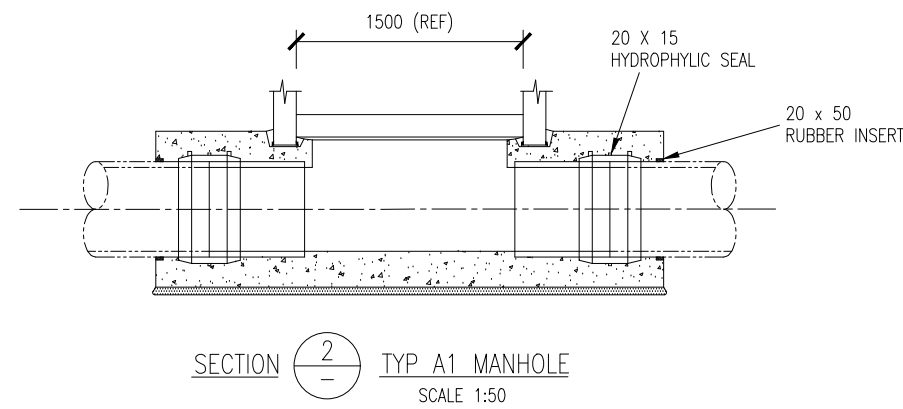
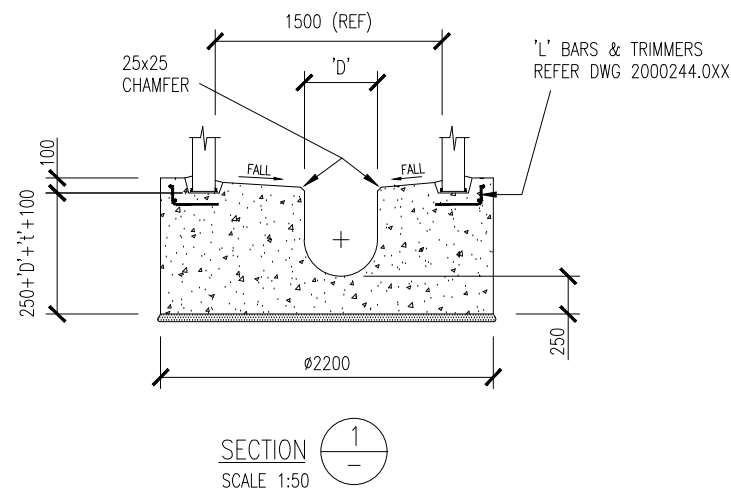
PLAN ON MANHOLE BASE
TYP A1 – COINCIDENT MANHOLE

SCALE 1:50



PLAN ON MANHOLE BASE
TYP A1 – TRANSLATED MANHOLE

SCALE 1:50



DETAILS OF RECESS FOR
MANHOLE RISER

SCALE 1:20

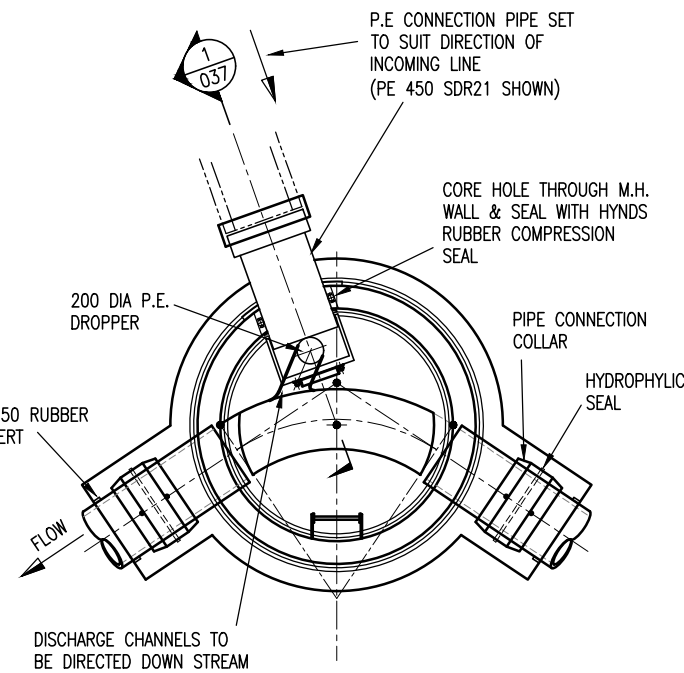
						DESIGNED	J. GRAHAM	09/11	J. PIGGOT OPERATIONS: HEAD OF WASTEWATER A. DEUTSCHLE PLANNING: HEAD OF WASTEWATER	 Watercare COPYRIGHT – This drawing, the design concept, remain the exclusive property of Watercare Services Limited and may not be used without approval. Copyright reserved.	WASTEWATER TRANSMISSION STANDARD – CIRCULAR MANHOLES FOR POLYETHYLENE PIPES DN355 TO DN1000 MANHOLE BASE DIMENSIONS	CAD FILE 2000244.026		DATE 23-05-25	
						DES. CHECKED	P. GOWANS					ORIGINAL SCALE A3 AS SHOWN		CONTRACT No. —	
						DRAWN	N. SMITH	09/11				REF No.		ISSUE	
						DWG. CHECKED	J. GRAHAM	09/11				DWG No.		2000244 .026	
A	05-25	REMOVAL OF A2 MANHOLE DETAIL			F.F.	P.H.	PROJECT LEADER								
—	09-11	APPROVED FOR ISSUE			G.S.	J.G.	INFRAS'TR APP'D								
ISSUE	DATE	AMENDMENT			BY	APPD.									

MANHOLE BRANCH PIPE P.E. CONNECTORS/DROPPERS

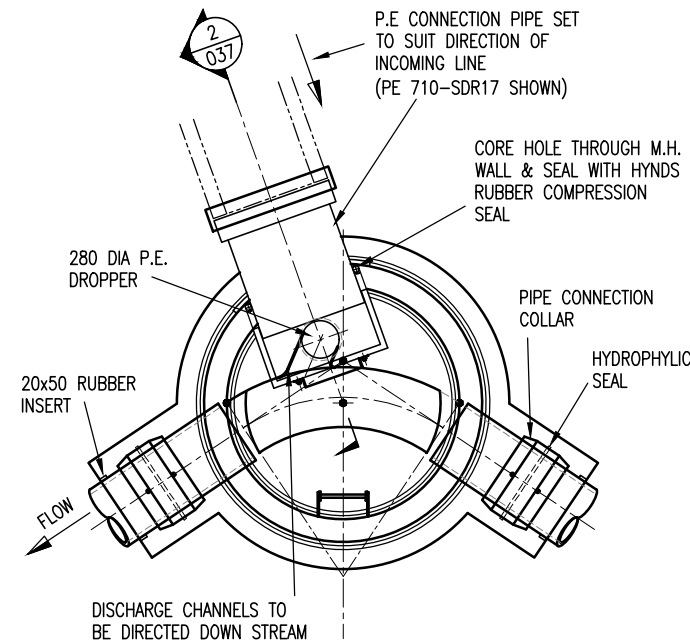
MANHOLE RISER	1540 I/D	1980 I/D	2300 I/D	2550 I/D
END CAP SEAT BRACKET	M.H. P.E. DROPPER PIPES			
DET 'C' SHEET 41	200-SDR17	200-SDR17	200-SDR17	200-SDR17
DET 'C' SHEET 41	280-SDR17	280-SDR17	280-SDR17	280-SDR17
DET 'A' SHEET 41	355-SDR17	355-SDR17	355-SDR17	355-SDR17
DET 'A' SHEET 41	N/A	400-SDR17	400-SDR17	400-SDR17
DET 'A' SHEET 41	N/A	450-SDR17	450-SDR17	450-SDR17
INCOMING P.E. CONNECTION PIPES (SUITABLE ALL M.H. RISERS & P.E. DROPPERS)				
FOR SELECTION REFER DWGS 2000244.038 2000244.039 2000244.040	225-SDR13.6			
	280-SDR17			
	315-SDR13.6			
	400-SDR13.6	400-SDR17		
	450-SDR17	450-SDR21		
	500-SDR17			
	560-SDR13.6	560-SDR17		
	630-SDR13.6	630-SDR21	630-SDR26	
	710-SDR21			

NOTES

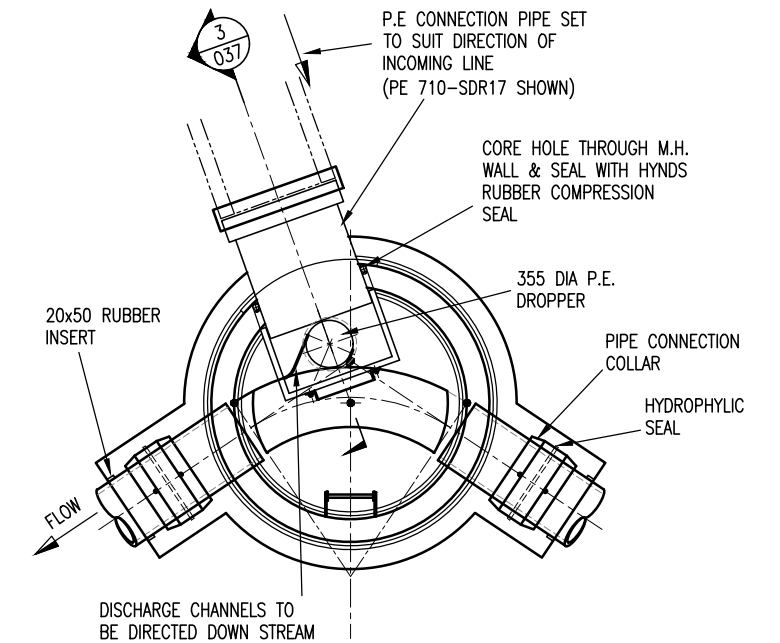
- ALL DROPPERS ARE TO BE INSTALLED IN A SATELLITE MANHOLE PRIOR TO CONNECTION TO THE TRANSMISSION MANHOLE. INSTALLATION OF A DROPPER PIPE WITHIN A TRANSMISSION MANHOLE REQUIRES WSL APPROVAL.
- DROPPER TO BE AVOIDED WHERE POSSIBLE, AND WHERE REQUIRED SHALL BE DESIGNED ACCORDINGLY.



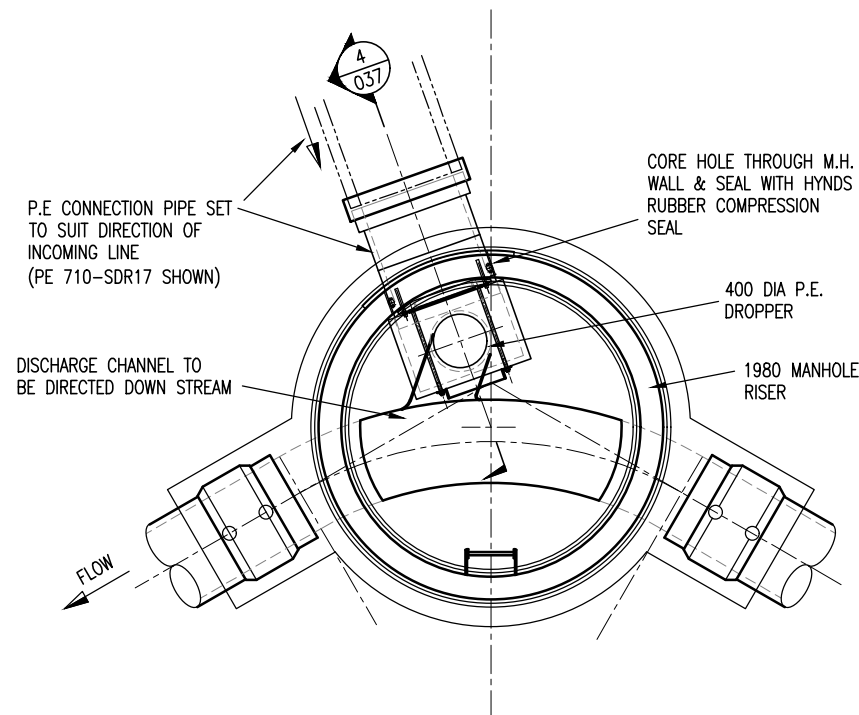
INTERNAL DROP CONNECTION PLAN
TYPICAL FOR 1540-2550 DIA RISERS WITH
P.E. 200-SDR17 (MINIMUM) DROPPER
(1540 DIA RISER SHOWN)



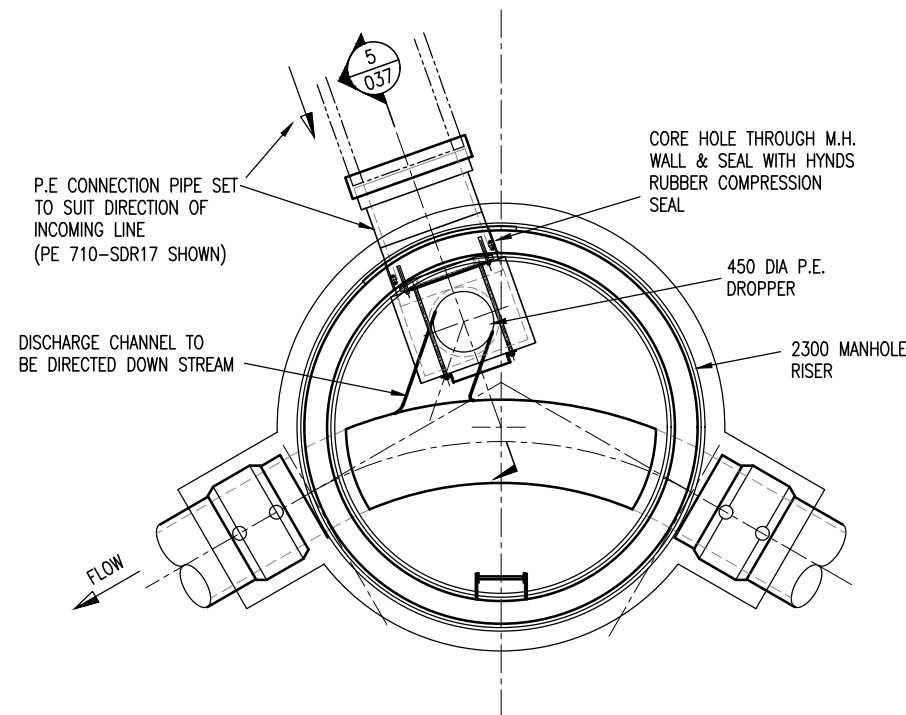
INTERNAL DROP CONNECTION PLAN
TYPICAL FOR 1540-2550 DIA RISERS
P.E. 280-SDR17 DROPPER
(1540 DIA RISER SHOWN)



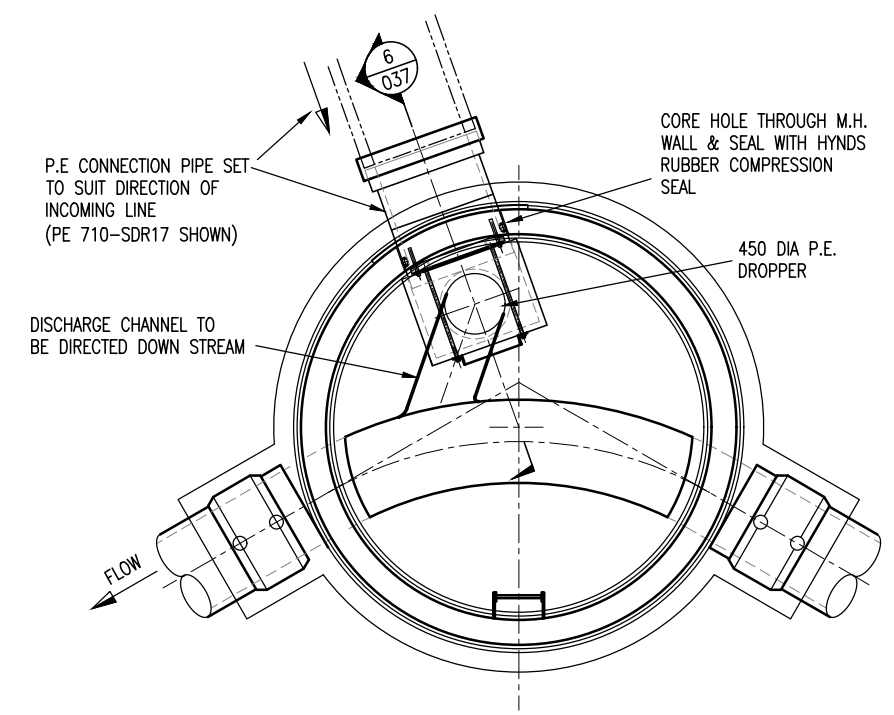
INTERNAL DROP CONNECTION PLAN
TYPICAL FOR 1540-2550 DIA RISERS WITH
P.E. 355-SDR17 DROPPER
(MAXIMUM DROPPER FOR 1540 DIA RISER SHOWN)



PLAN - INTERNAL DROP CONNECTION
TYPICAL FOR 1980 DIA RISER
P.E. 400-SDR17 DROPPER SHOWN

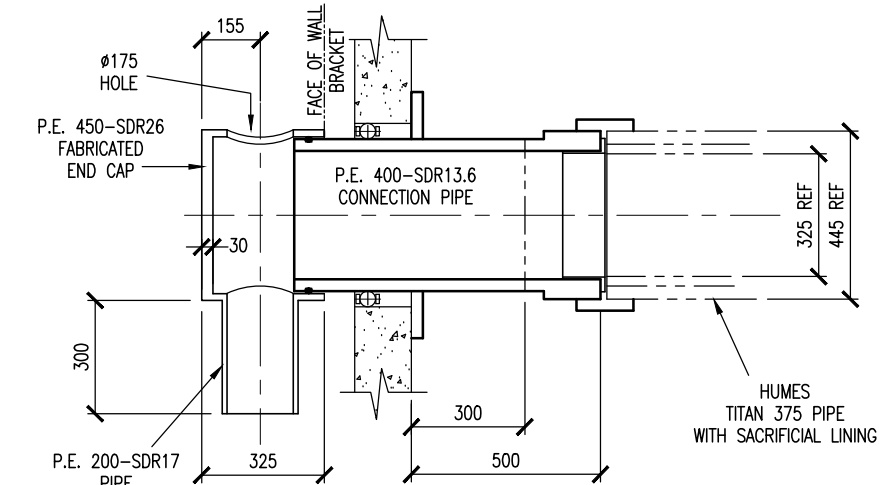
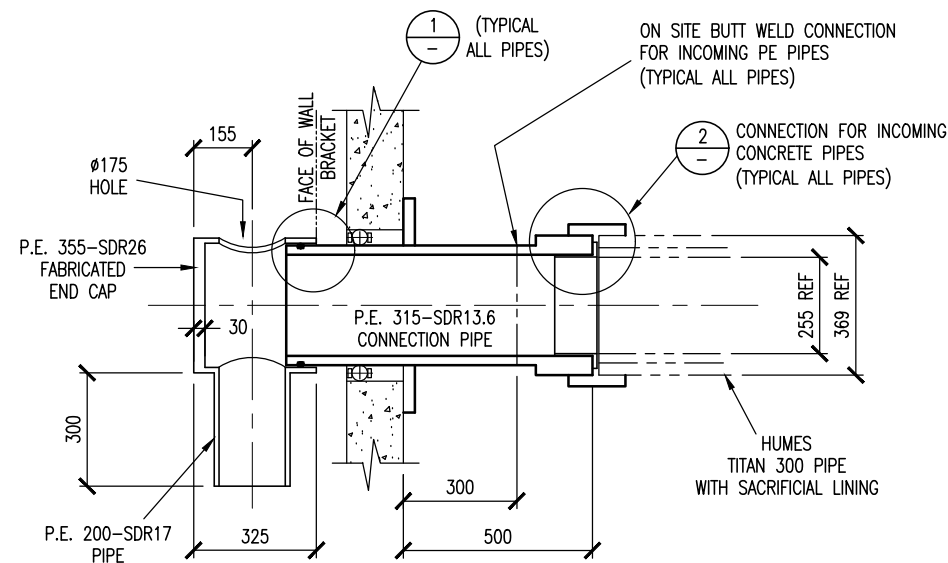


PLAN - INTERNAL DROP CONNECTION
TYPICAL FOR 2300 DIA RISER
P.E. 450-SDR17 (MAXIMUM) DROPPER SHOWN

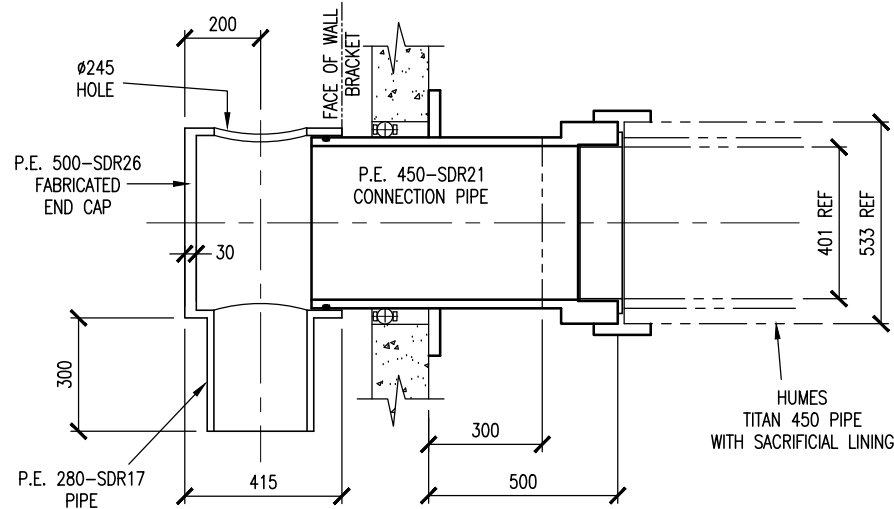


PLAN - INTERNAL DROP CONNECTION
TYPICAL FOR 2550 DIA RISER
P.E. 450-SDR17 (MAXIMUM) DROPPER SHOWN

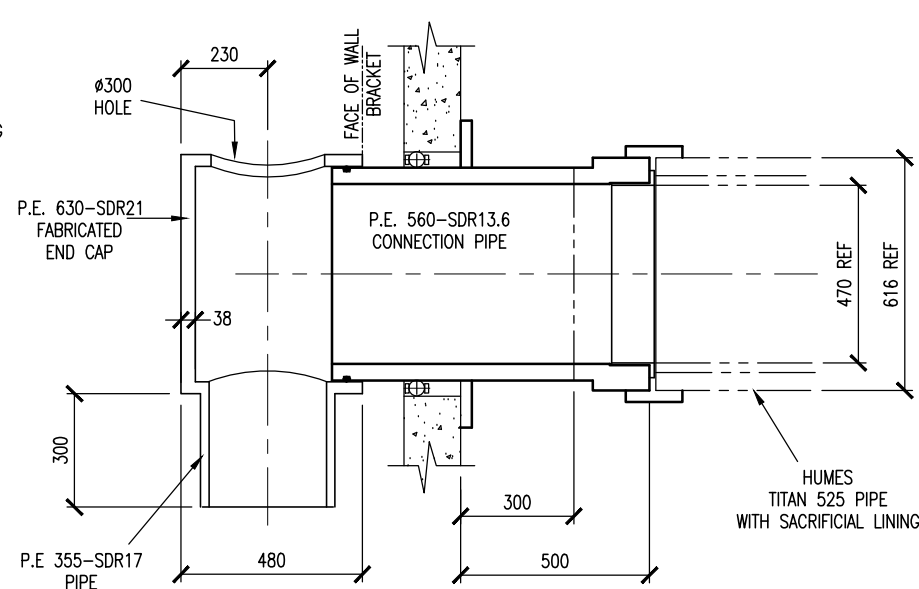
						DESIGNED	J. GRAHAM	09/11	J. PIGGOT OPERATIONS: HEAD OF WASTEWATER A. DEUTSCHLE PLANNING: HEAD OF WASTEWATER  COPYRIGHT - This drawing, the design concept, remain the exclusive property of Watercare Services Limited and may not be used without approval. Copyright reserved.	WASTEWATER TRANSMISSION STANDARD – CIRCULAR MANHOLES				CAD FILE	2000244.036	DATE	23-05-25
						DES. CHECKED	P. GOWANS			ORIGINAL SCALE A3		CONTRACT No.					
						DRAWN	N. SMITH	09/11		1:50		-					
						DWG. CHECKED	J. GRAHAM	09/11		REF No.		ISSUE					
						PROJECT LEADER											
						INFRASTR APP'D											
A	05-25	MINOR NOTES UPDATE			F.F.	P.H.											
-	09-11	APPROVED FOR ISSUE			G.S.	J.G.											
ISSUE	DATE	AMENDMENT			BY	APPD.											
										PLAN VIEW – BRANCH PIPE CONNECTIONS WITH INTERNAL P.E. DROPPERS		DWG No.	2000244 .036	A			



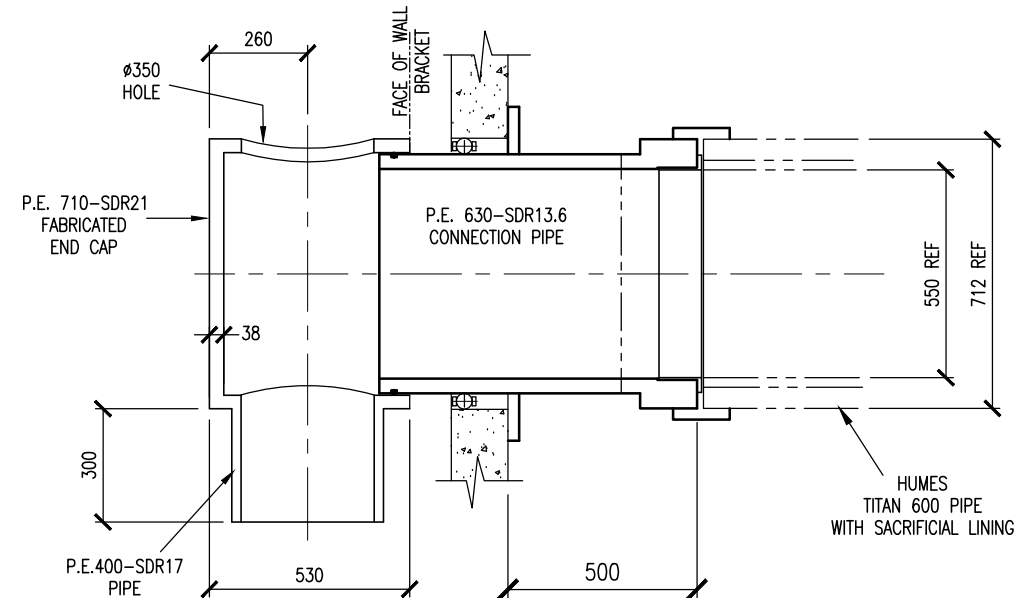
**CONNECTION & END CAP DETAILS
FOR P.E. 200-SDR17
M.H. DROPPER PIPE**
SCALE 1:20



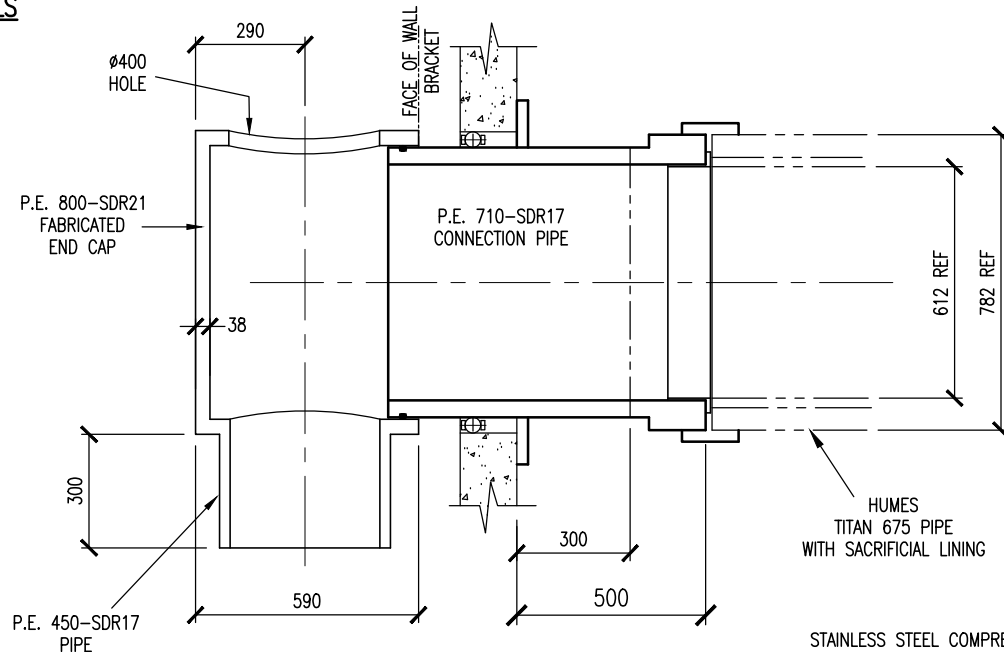
**CONNECTION & END CAP DETAILS
FOR P.E. 280-SDR17
M.H. DROPPER PIPES**
SCALE 1:20



**CONNECTION & END CAP DETAILS
FOR P.E. 355-SDR17
M.H. DROPPER PIPE**
SCALE 1:20



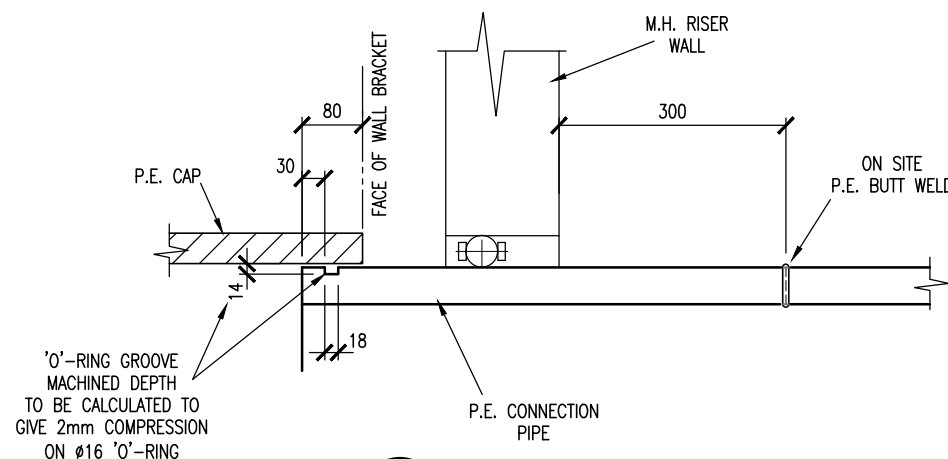
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FOR P.E. 400-SDR17
M.H. DROPPER PIPE**
SCALE 1:20



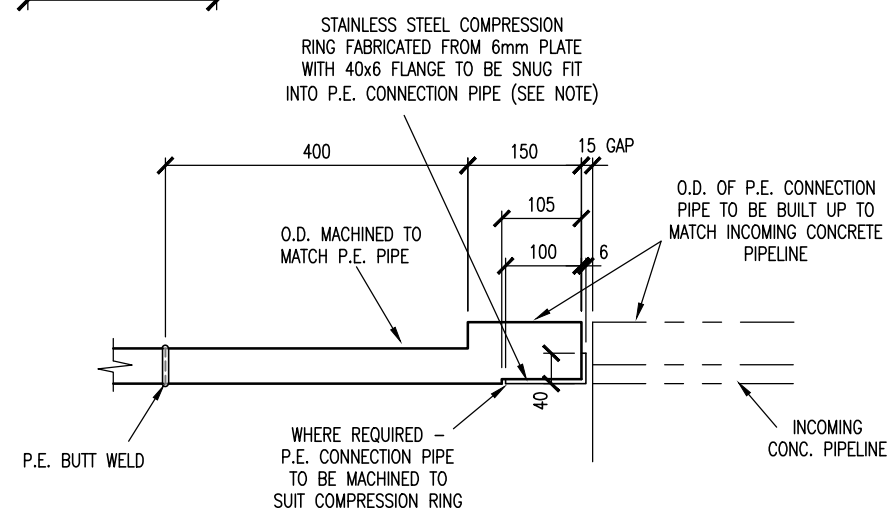
**CONNECTION & END CAP DETAILS
FOR P.E. 450-SDR17
M.H. DROPPER PIPE**

NOTES

- ALL DROPPERS ARE TO BE INSTALLED IN A SATELLITE MANHOLE PRIOR TO CONNECTION TO THE TRANSMISSION MANHOLE. INSTALLATION OF A DROPPER PIPE WITHIN A TRANSMISSION MANHOLE REQUIRES WSL APPROVAL.



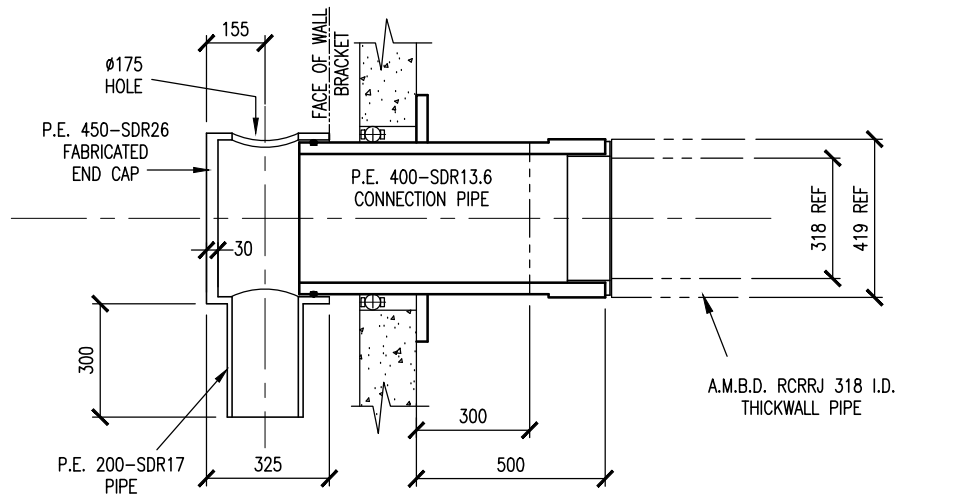
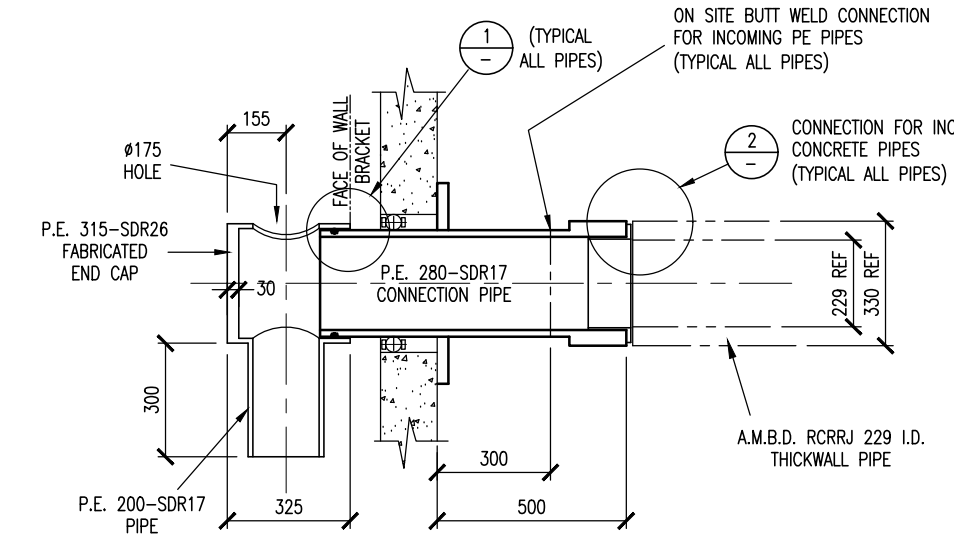
1 'O'-RING MACHINING
SCALE 1:10



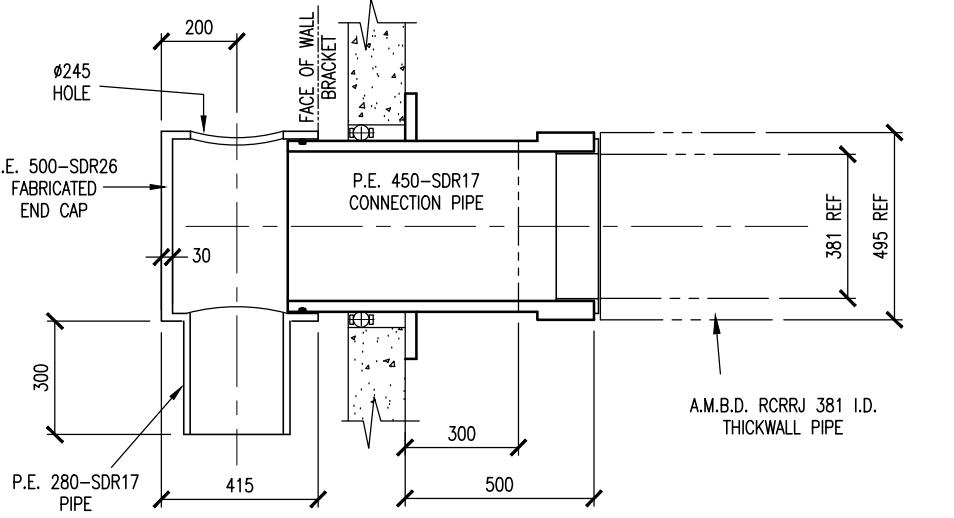
2 COMPRESSION RING
SCALE 1:10

NOTE:- I.D. OF COMPRESSION RING MUST BE EQUAL TO OR LARGER THAN I.D. OF INCOMING PIPELINE

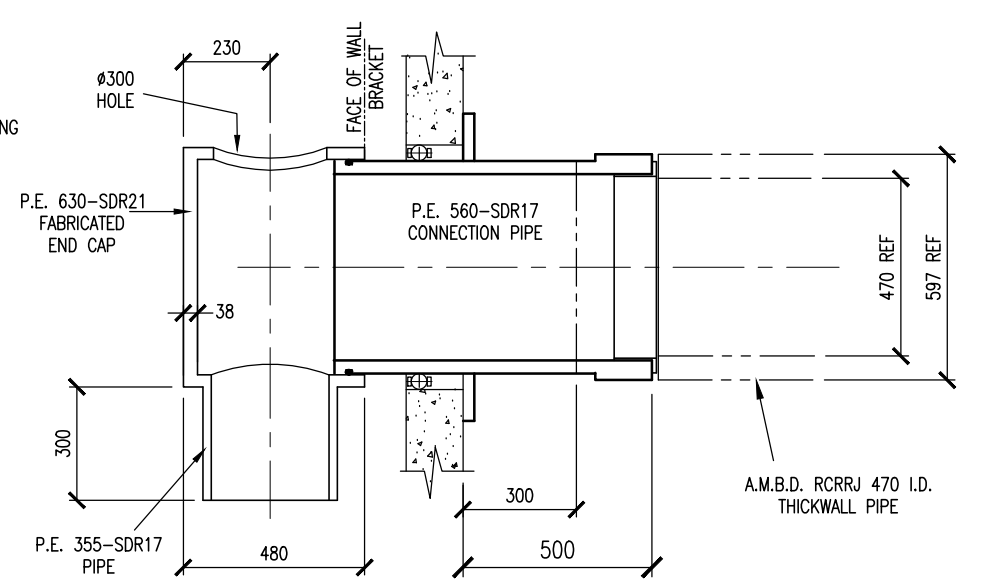
						DESIGNED	J. GRAHAM	09/11	J. PIGGOT OPERATIONS: HEAD OF WW A. DEUTSCHLE PLANNING: HEAD OF WW  WASTEWATER TRANSMISSION STANDARD – CIRCULAR MANHOLES FOR POLYETHYLENE PIPES DN355 TO DN1000 P.E. CONNECTION & INTERNAL DROPPERS FOR HUMES "TITAN" PIPELINES COPYRIGHT – This drawing, the design concept, remain the exclusive property of Watercare Services Limited and may not be used without approval. Copyright reserved.	CAD FILE	2000244.038	DATE	23/05/2025
						DES. CHECKED	P. GOWANS			ORIGINAL SCALE A3	CONTRACT No.		
						DRAWN	N. SMITH	09/11		AS SHOWN		–	
						DWG. CHECKED	J. GRAHAM	09/11		REF No.		ISSUE	
A	05–25	MINOR NOTES UPDATE			F.F.	P.H.							
–	09–11	APPROVED FOR ISSUE			G.S.	J.G.				DWG No.		2000244 .038	
ISSUE	DATE	AMENDMENT			BY	APPD.						A	



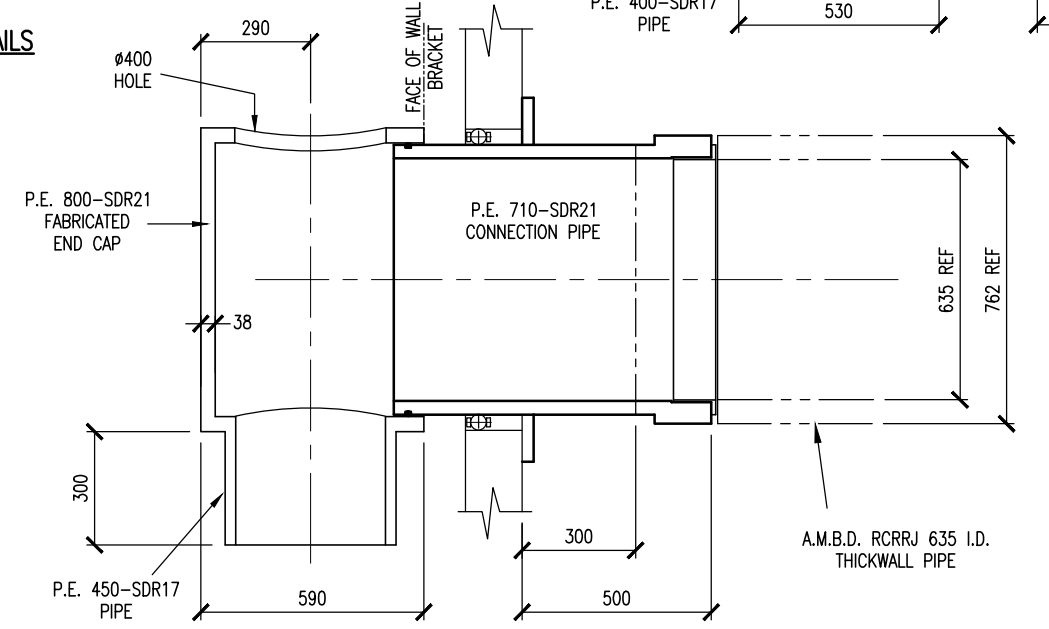
**CONNECTION & END CAP DETAILS
FOR P.E. 200-SDR17
M.H. DROPPER PIPE**
SCALE 1:20



**CONNECTION & END CAP DETAILS
FOR P.E. 280-SDR17
M.H. DROPPER PIPES**
SCALE 1:20



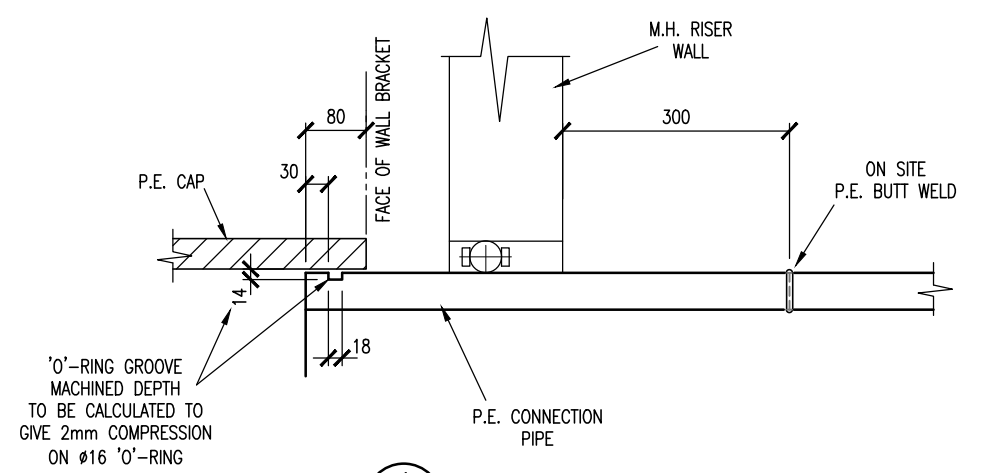
**CONNECTION & END CAP DETAILS
FOR P.E. 355-SDR17
M.H. DROPPER PIPE**
SCALE 1:20



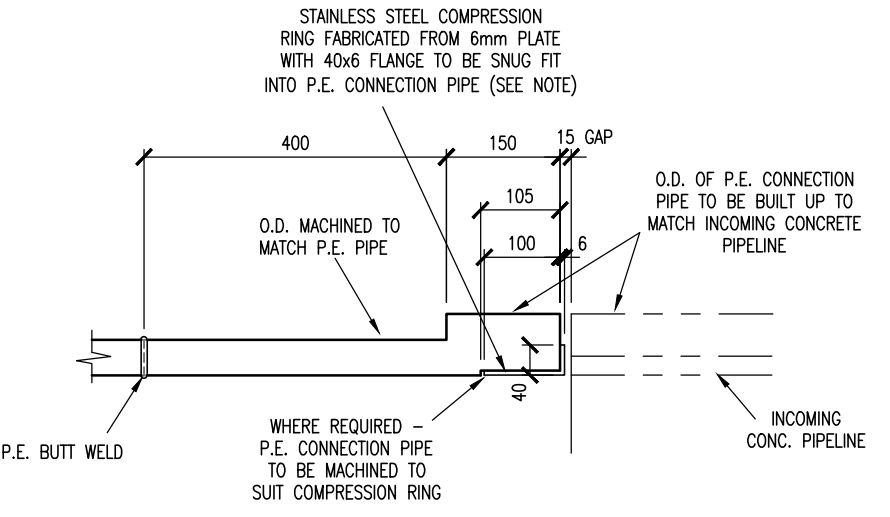
**CONNECTION & END CAP DETAILS
FOR P.E. 400-SDR17
M.H. DROPPER PIPE**
SCALE 1:20

**CONNECTION & END CAP DETAILS
FOR P.E. 450-SDR17
M.H. DROPPER PIPE**
SCALE 1:20

NOTES
1. ALL DROPPERS ARE TO BE INSTALLED IN A SATELLITE MANHOLE PRIOR TO CONNECTION TO THE TRANSMISSION MANHOLE. INSTALLATION OF A DROPPER PIPE WITHIN A TRANSMISSION MANHOLE REQUIRES WSL APPROVAL.



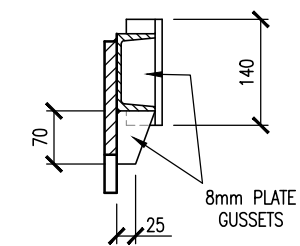
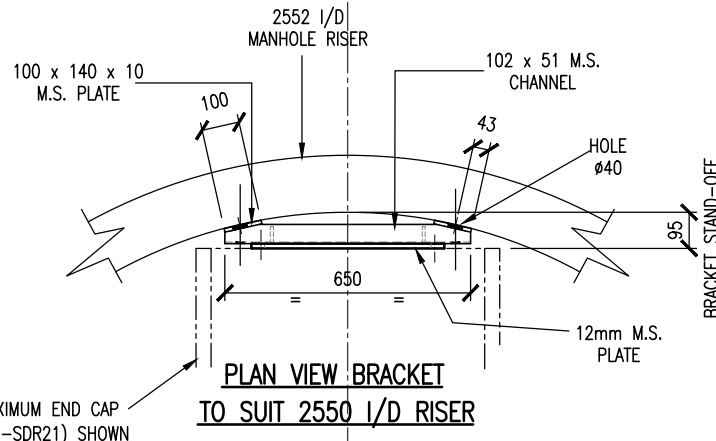
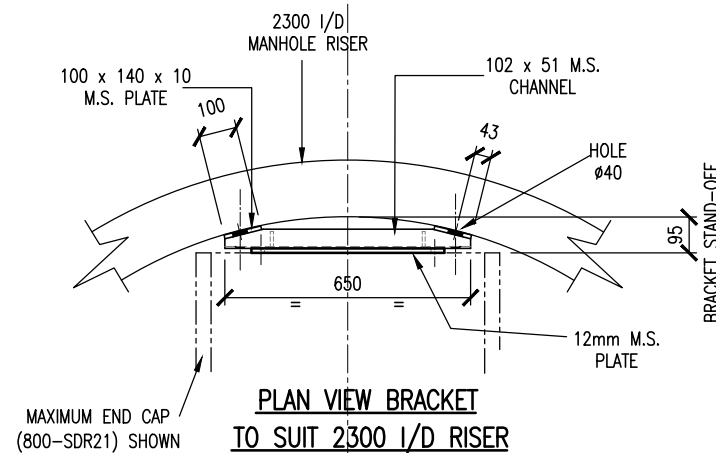
1 'O'-RING MACHINING
SCALE 1:10



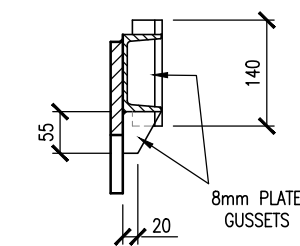
2 COMPRESSION RING
SCALE 1:10

NOTE:- I.D. OF COMPRESSION RING MUST BE EQUAL TO OR LARGER THAN I.D. OF INCOMING PIPELINE

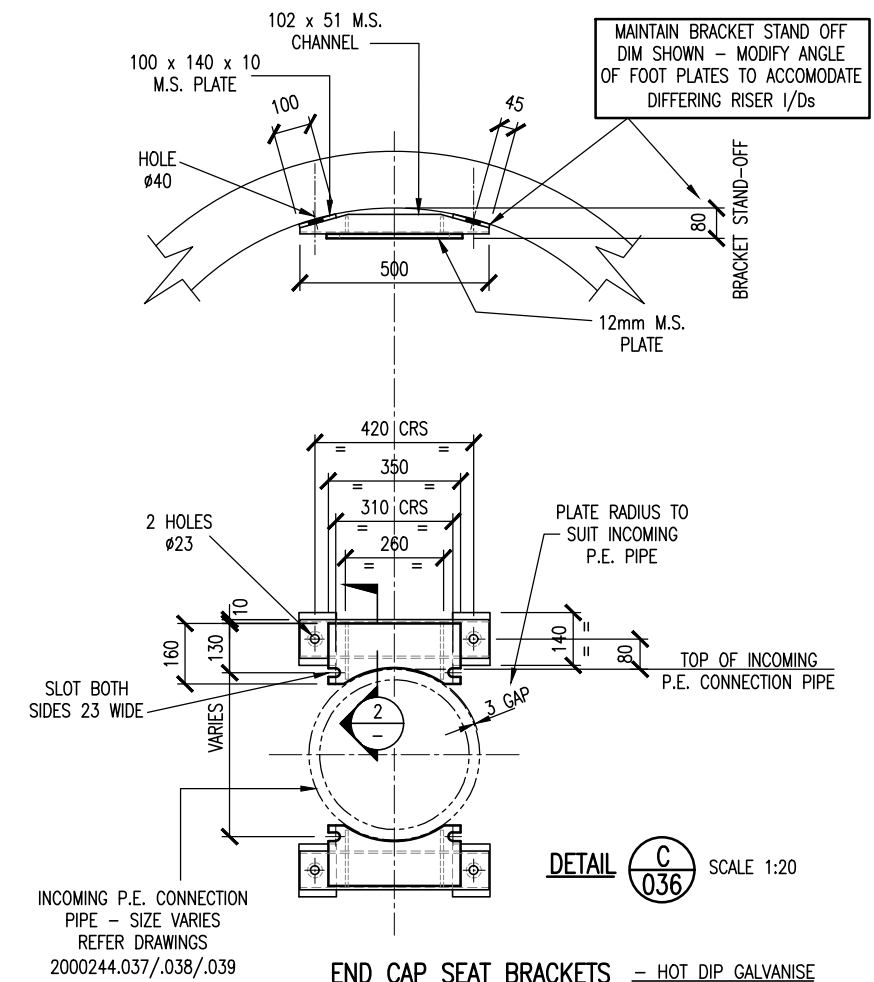
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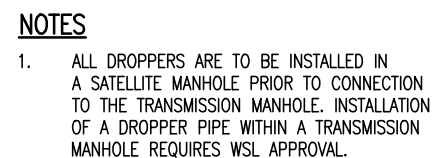
SECTION  SCALE. 1:10



SECTION  SCALE. 1:10

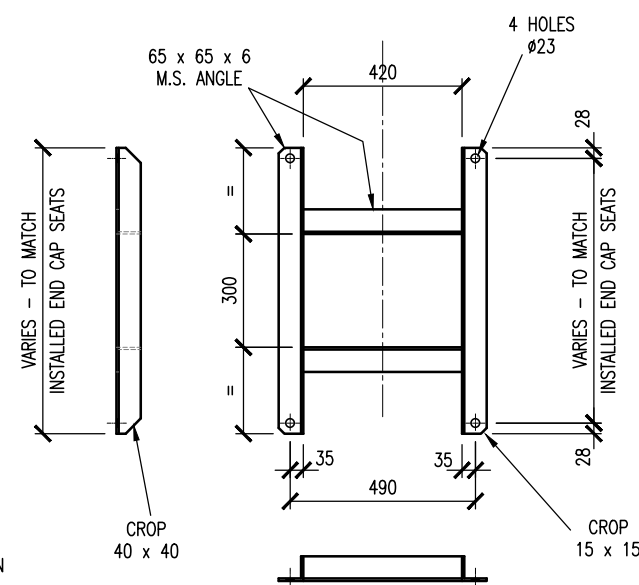


MAXIMUM INCOMING = 450-SDR21
MAXIMUM DROPPER = 280-SDR17



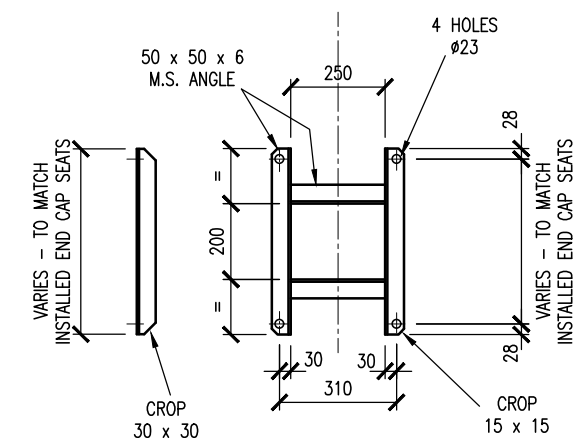
END CAP SEAT BRACKETS – HOT DIP GALVANISE

DETAIL  SCALE 1:20



END CAP RESTRAINT - HOT DIP GALVANISE
MAXIMUM DROPPER = 450-SDR17

DETAIL  SCALE 1:20



END CAP RESTRAINT - HOT DIP GALVANISE
MAXIMUM DROPPER = 280-SDR17

DETAIL  SCALE 1:20

						DESIGNED	J. GRAHAM	09/11	J. PIGGOT OPERATIONS: HEAD OF WW A. DEUTSCHLE PLANNING: HEAD OF WW	 Watercare COPYRIGHT – This drawing, the design concept, remain the exclusive property of Watercare Services Limited and may not be used without approval. Copyright reserved.	WASTEWATER TRANSMISSION STANDARD – CIRCULAR MANHOLES FOR POLYETHYLENE PIPES DN355 TO DN1000 END CAP SEATS & RESTRAINTS DETAILS	CAD FILE 2000244.041		DATE 23–5–2025	
					DES. CHECKED	P. GOWANS		ORIGINAL SCALE A3 AS SHOWN				CONTRACT No. –			
					DRAWN	N. SMITH	09/11	REF No.				ISSUE			
					DWG. CHECKED	J. GRAHAM	09/11								
A	05–25	MINOR NOTES UPDATE		F.F.	P.H.	PROJECT LEADER									
–	09–11	APPROVED FOR ISSUE		G.S.	J.G.	INFRASTR APP'D									
ISSUE	DATE	AMENDMENT		BY	APPD.						DWG No.	2000244 .041	A		